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### アプリケーションノート

# Rapid LC-MS Analysis of Glycoproteins With a 20 mm Wide Pore HILIC Column

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#### **Abstract**

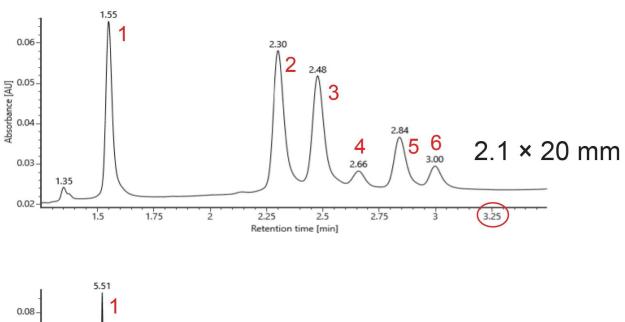
To demonstrate the use of a 20 mm ACQUITY™ Premier Glycoprotein BEH Amide, 300 Å, 1.7 μm Column for rapid glycoprotein separation and LC-MS analysis in HILIC mode.

#### Introduction

Due to the rapid growth of biopharmaceuticals such as monoclonal antibodies (mAb), high throughput methods are desirable in the entire development process. Hydrophilic Interaction Chromatography (HILIC) has been adopted as a useful tool for characterizing protein glycosylation, largely because of its ability to separate highly polar species. Wide-pore amide-bonded stationary phases have been shown to achieve remarkable separations of intact protein glycoforms.<sup>1,2</sup> We show in this technology brief that employing a short, 2.1 x 20 mm ACQUITY Premier Glycoprotein BEH<sup>TM</sup> Amide, 300 Å, 1.7 µm Column (p/n: 186011017 < https://www.waters.com/nextgen/global/shop/columns/186011017-acquity-premier-glycoprotein-beh-amide-300-a-17--m-21-x-20-mm-co.html>), can provide effective LCMS mass data for glycoproteins with more than five5 times faster analysis times compared to a 150 mm column.

#### **Results and Discussion**

Figures 1 and 2a show UV and MS chromatograms of Glycoprotein Performance Test Standard (p/n: 186008010 <a href="https://www.waters.com/nextgen/global/shop/standards--reagents/186008010-glycoprotein-performance-test-standard.html">https://www.waters.com/nextgen/global/shop/standards--reagents/186008010-glycoprotein-performance-test-standard.html</a>) separation using a 2.1 x 20 mm column and a 2.1 x 150 mm column with the same gradient slope with regard to column volumes, and an acetonitrile:water gradient (0.1% TFA). The test standard contains RNase A (aglycosylated form) and RNase B with its glycosylated forms (Man5 to Man9). Although loss of resolution is observed among major peaks, the MS data obtained on the 20 mm column and the 150 mm column were comparable (Figure 2b and 2c). The deconvoluted masses obtained from the 20 mm column and the 150 mm column were also consistent (Table 1). Importantly, the analysis time is more than 5 times faster using the 20 mm column than when using the 150 mm column. As an added benefit, mobile phase use is reduced over seven 7-fold and sample volume can be lowered 4-fold.



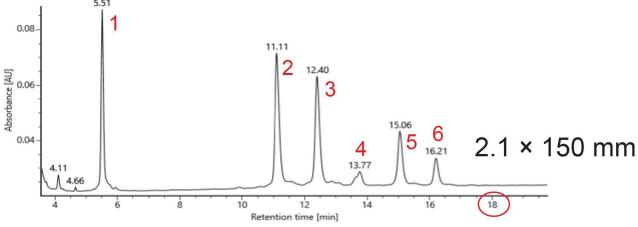
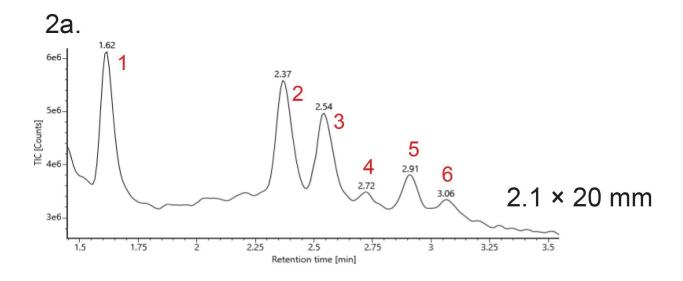
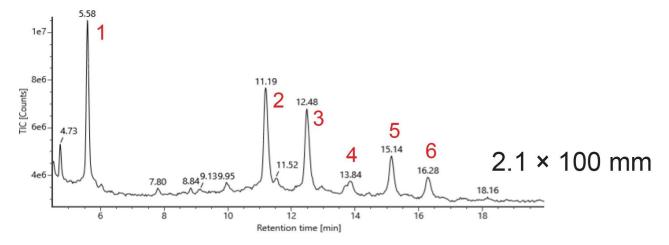


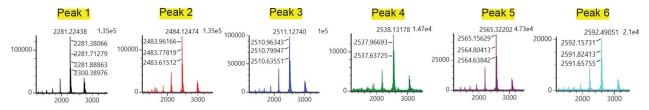
Figure 1. UV (214 nm) chromatograms of Glycoprotein Performance Test Standard (4 mg/mL in 0.1% TFA/80% acetonitrile) separation on a 2.1 x 20 mm ACQUITY Premier Glycoprotein BEH Amide, 300 Å, 1.7  $\mu$ m Column and a 2.1 x 150 mm ACQUITY Premier Glycoprotein BEH Amide, 300Å, 1.7  $\mu$ m Column. Mobile phase A: 0.1% TFA in water, mobile phase B: 0.1% TFA in acetonitrile. 67%B-60%B in 2.67 minutes (20 mm column) or 20 minutes (150 mm column). Flow rate: 0.2 mL/min. Injection volume: 0.25  $\mu$ L (20 mm column) or 1  $\mu$ L (150 mm column). Column temperature: 45 °C. The analysis time is more than five times faster on the 20 mm column than on the 150 mm column, despite loss of resolution on the 20 mm column.



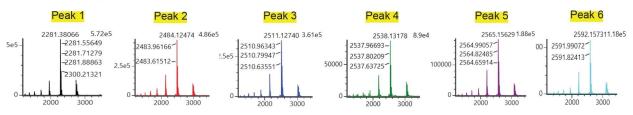


#### 2b.

#### 20 mm column



#### 150 mm column



#### 2c. 20 mm column Peak 1 Peak 2 Peak 3 Peak 4 Peak 5 Peak 6 2281.22438 1.45e5 2484.12474 1.27e5 2511.12740 2538.13178 2592.49051 1.99e4 2565.32202 12281.38066 -2538.31724 2484.28783 2511.29137 2592.63629 2565.48775 100000-100000 10000-2538.48210 15000 /2592.84456 25000 2592.99035 2280 2282.5 2537.5 2565 2567.5 2485 2512.5 2540 2592.5 2595 150 mm column Peak 1 Peak 3 Peak 4 Peak 5 Peak 6 Peak 2 2484.12474 5.48e5 8.89e4 2.49e5 2281.38066 5.24e5 2511.12740 4.19e5 2538.15238 2592.15731 1.25e5 2565.15629 1.2e5 5e5-2538.31724 80000 2592.32391 -2281.55649 2484.28783 2511.29137 2565.32202 <del>2</del>538.64696 <del>2</del>281.71279 2592.65712 -2484.63441 2511.63983

Figure 2. LC-MS analysis of Glycoprotein Performance Test Standard (4 mg/mL) separation on a 2.1 x 20 mm ACQUITY Premier Glycoprotein BEH Amide, 300 Å, 1.7 μm Column and a 2.1 x 150 mm ACQUITY Premier Glycoprotein BEH Amide, 300 Å, 1.7 μm Column. LC conditions are the same as those described in Figure 1. Xevo™ G2 XS QTof was used for MS detection. a. Chromatograms of the separation; b. Combined spectra of the glycoprotein peaks obtained from the 20 mm column (top) and the 150 mm column (bottom); c. Single charge state of the glycoprotein peaks obtained from the 20 mm column (top) and the 150 mm column (bottom). The MS data were comparable using 20 mm column and 150 mm column.

2485

2510

2512.5

2282.5

-2592.99035

2595

2592.5

2567.5

Peak	Species	MW (theoretical)	MW (20 mm column)	MW (150 mm column)
1	Rnase A (aglycosylated)	13682.3	13682.0	13680.9
2	Rnase B (+Man 5)	14899.7	14898.6	14899.2
3	Rnase B (+Man 6)	15061.8	15060.3	15060.8
4	Rnase B (+Man 7)	15223.9	15222.0	15222.5
5	Rnase B (+Man 8)	15385.9	15385.9	15385.9
6	Rnase B (+Man 9)	15548.3	15547.6	15547.6

Table 1. Identity, theoretical MW, and deconvoluted MW of proteins in the Glycoprotein Performance Test Standard obtained from the 20 mm column and the 150 mm column.

#### Conclusion

A 20 mm ACQUITY Premier Glycoprotein BEH Amide, 300 Å, 1.7 μm HILIC Column can effectively separate RNase A and RNase B glycoforms. The analysis time is more than 5 times faster using the 20 mm column than using the 150 mm column and consumes significantly lower quantities of acetonitrile. Although there is reduced resolution between the RNase glycoforms, the MS data were comparable between the 20 mm and 150 mm columns leading to high degree of confidence for glycoprotein identification in high-throughput methods.

#### References

- Lauber M.A., McCall S.A., Alden B.A., Iraneta P.C., and Koza S.M. Developing High Resolution HILIC Separations of Intact Glycosylated Proteins Using a Wide-Pore Amide-Bonded Stationary Phase. Waters Application Note. 720005380. April 2015.
- ACQUITY UPLC Glycoprotein BEH Amide, 300 Å, 1.7 μm Columns, ACQUITY Premier Glycoprotein BEH Amide, 300 Å, 1.7 μm Column, and Glycoprotein Performance Test Standard. Waters Care and Use Manual. 720005408 <a href="https://www.waters.com/waters/support.htm?lid=134847314&lcid=134847313&type=USRM">https://www.waters.com/waters/support.htm?lid=134847314&lcid=134847313&type=USRM</a>. 2021.

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