

應用手冊

# Direct Ionization Technique as a Rapid Screening Tool for Reaction Monitoring

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## Abstract

Reaction monitoring is a critical step in the synthesis of new drug candidates. Multiple analyses can be required to assess the progress of a chemical reaction under a variety of different conditions e.g. different solvents or catalysts.

A rapid turnaround in sample analysis for reaction monitoring allows for rapid decision making and increased laboratory efficiency.

## Benefits

- Easy access to nominal mass data for increased result specificity
- Rapid decision making on reaction progress

- Rapid analysis for compounds that are time/moisture labile
  - The RADIANT ASAP is simple to use and has a small footprint that can easily be integrated into existing workflows
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## Introduction

The goal of Medicinal Chemistry is to design and synthesize lead molecules that will successfully advance through the drug development process and ultimately become pharmaceuticals. In the process of SAR optimization, hundreds of compounds are synthesized; hence a multitude of reactions are performed. It is very important for chemists to get an understanding of their reactions so that they can make informed and timely decisions. Knowing what is happening in real-time can help chemists to design and control the reactions in the process vessels – increasing product yields and purity and reducing side reactions and by-products – reducing the costs and risks associated with unexpected processes.<sup>1</sup>

Waters has recently introduced the RADIANT ASAP (Rapid Direct Analysis Atmospheric Pressure Solid Analysis Probe) which is a dedicated nominal mass detector for the direct analysis of solid and liquid samples with little or no sample preparation.

With the introduction of the RADIANT ASAP samples can be taken directly from reaction vessels and introduced into the mass detector with little or no sample preparation required, giving the user a near instant result for rapid decision making on the progress of a reaction.

Combining a proven and robust single quadrupole detector with well-established ASAP direct sample analysis<sup>2</sup> allows medicinal chemists with a diverse range of analytical expertise to rapidly access nominal mass data during drug synthesis reactions.

Within this body of work, we demonstrate a rapid screening workflow for the direct analysis of a reaction monitoring workflow for the synthesis of the beta blocker medication atenolol.

Samples were prepared to simulate the conversion of the intermediate 4-hydroxyphenylacetamide (4-HPA) to atenolol.

The RADIANT ASAP successfully detected both analytes showing the reduction in 4-HPA ( $m/z$  152 Da)

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concomitant with the increase in atenolol ( $m/z$  267 Da) response (Figure 1).

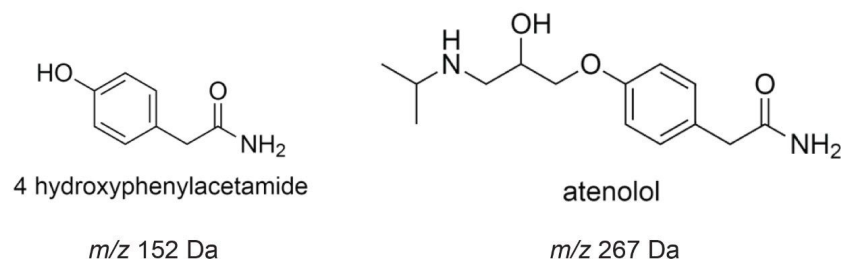


Figure 1. Structures of 4-HPA, 4-HPAA, and atenolol.

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## Experimental

### Sample Description

Samples of atenolol and (4-HPA) were prepared to simulate the progress of atenolol synthesis over five timepoints.

To demonstrate reproducibility of results, five samples of each 'timepoint' were analyzed to evaluate the %RSD (Relative Standard Deviation) of the individual response of each analyte, and the ratio of atenolol: 4-HPA which reflects reaction progress.

All standards were sourced from Sigma Aldrich chemicals (Poole, Dorset, UK).

### RADIAN ASAP Operation

For each replicate, a glass capillary was taken and, prior to sampling, was inserted into the RADIAN ASAP and cleaned using the 'Bakeout' feature in MassLynx (Figure 2) which, when selected automatically increases the flow gas temperature to 600 °C for a fixed time period of 1minute to remove any contaminant which could interfere with sample results. Once this process is complete the software informs the user that the system is ready for sample analysis.

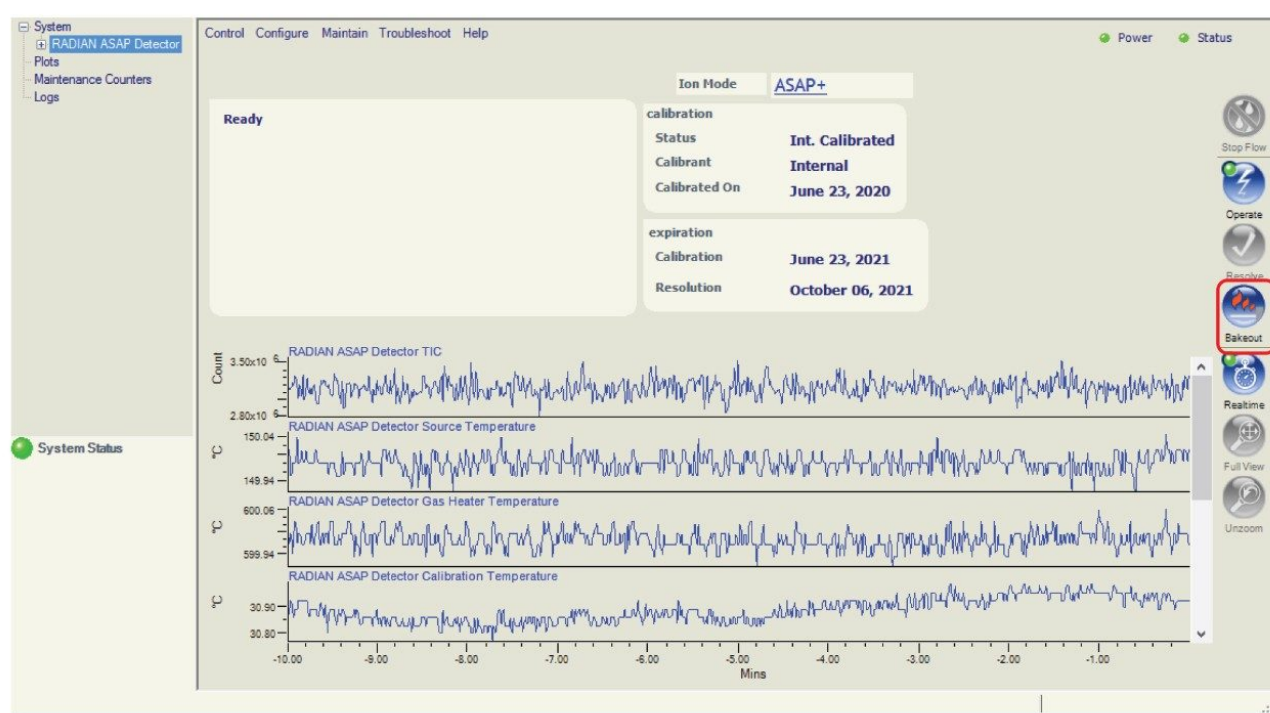


Figure 2. Instrument Console Page with Bakeout feature (highlighted in red).

Once the bakeout procedure is complete the glass rod was removed and allowed to cool for approximately 10 seconds before being dipped into the first sample and then introduced into the RADIANT ASAP (Figure 3) before being removed. This procedure was carried out five times for each sample with a different glass capillary used for each sample following the bakeout procedure described above.

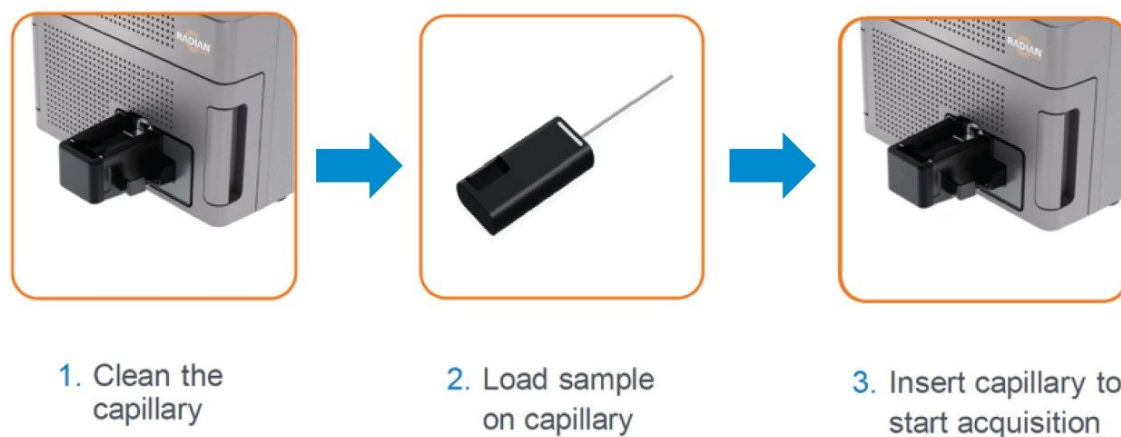


Figure 3. Sample introduction for RADIANT ASAP.

## Instrument Conditions

Ionization mode:	ASAP+
Corona pin:	3 $\mu$ A
Desolvation gas (N <sub>2</sub> ) temperature:	500 °C
Desolvation gas (N <sub>2</sub> ) flow:	3 L/min
Sampling cone:	10V
Acquisition mode:	Full scan (continuum)
Mass range:	100–600 Da
Scan speed:	2 Hz
Sampling technique:	Capillary dip

## Data Management

MS software:

MassLynx 4.1

The ionization of samples using RADIANT ASAP (Figure 4) is achieved by introducing the sample into the corona discharge region on the glass rod. The sample is volatilized using a stream of heated nitrogen. The now gaseous analyte molecules are ionized by the  $N_2$  plasma. The gaseous analyte ions are guided into the instrument and analyzed by the single quadrupole mass detector.

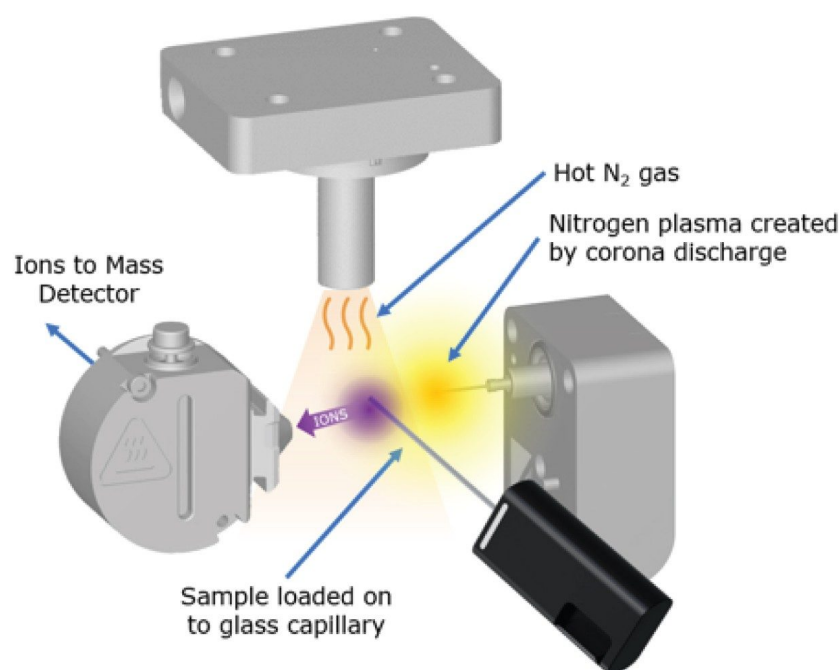


Figure 4. Schematic of RADIANT ASAP Sample Ionization Process.

There are two main mechanisms for APCI ionization as outlined by Horning<sup>3</sup> *et al* in 1973.

The first is a charge transfer mechanism initiated by corona discharge ionization of the nitrogen in the source (Figure 5). This generates radical cations of nitrogen which can then undergo charge transfer with analyte molecules to generate radical cations of the analyte molecules.

This form of ionization is particularly useful for the analysis of non-polar compounds and will be more prevalent

in source conditions without the presence of protic solvents.

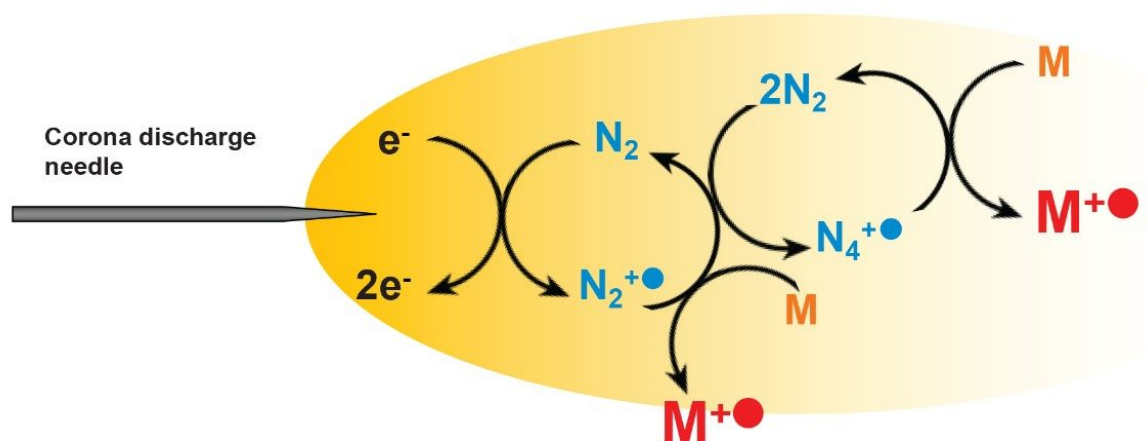


Figure 5. Charge transfer.

The second mechanism for ionization is by proton transfer (Figure 6).

This requires the presence of water or other solvent (such as methanol) which can act as a source of protons to form ionized solvent clusters as shown.

The ionization of the analyte then occurs by proton transfer which is the main ionization pathway associated with APCI in LC-MS.

In this experiment the latter mechanism is applicable as all samples are dissolved in methanol.



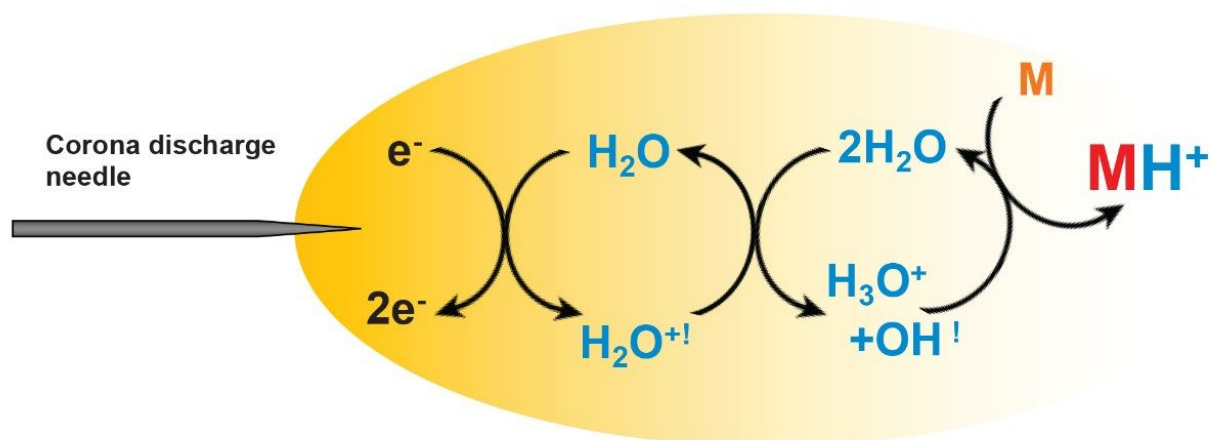


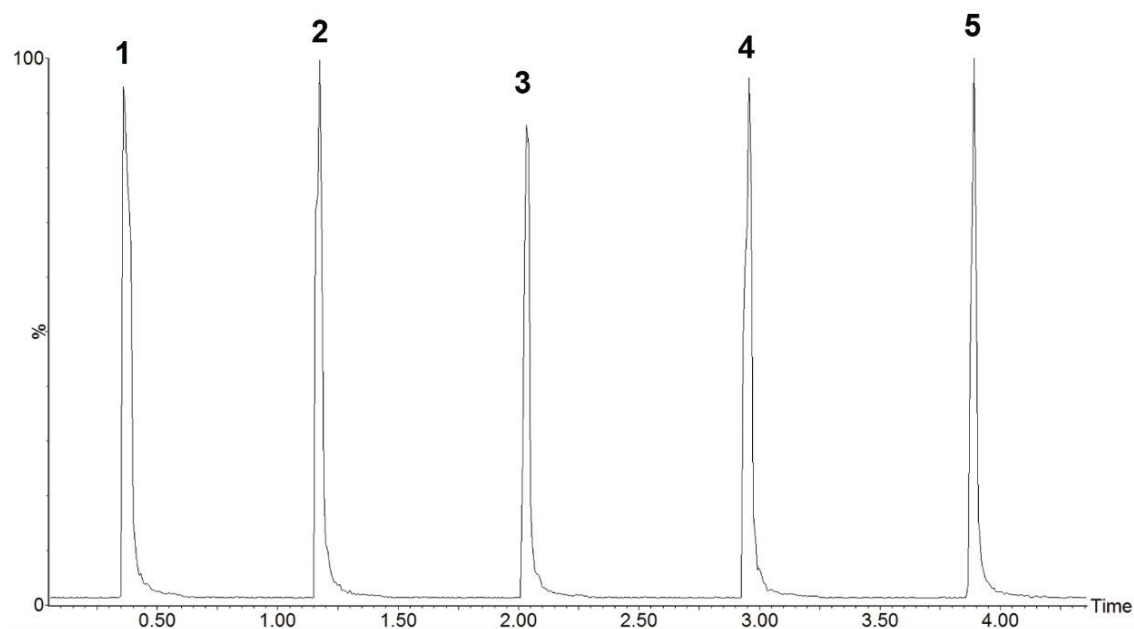
Figure 6. Proton transfer.

## Results and Discussion

The instrument was set up as described in 'Instrument Conditions'. Samples were introduced to the RADIANT ASAP as described in 'Experimental' and ion intensities and ratios appraised directly from the MassLynx Software.

In practice rapid reaction monitoring samples would be taken singly to quickly assess reaction progress but here we have taken  $n=5$  of each sample to demonstrate reproducibility of results.

The samples were introduced and the TIC (Total Ion Count) was acquired. An example TIC is given in Figure 7.



*Figure 7. Example TIC.*

The spectra were extracted from the TIC for each simulated timepoint and clearly shows the reduction in 4-HPA ( $m/z$  152Da) and the increase in atenolol ( $m/z$  267Da), reflecting the relative concentrations of each compound within the samples (Figure 8). A potential fragment ( $m/z$  107Da), and dimer ( $m/z$  303Da) of 4-HPA was observed. The former as a result of in-source fragmentation and the latter an in-source reaction linked to high concentrations of 4-HPA.

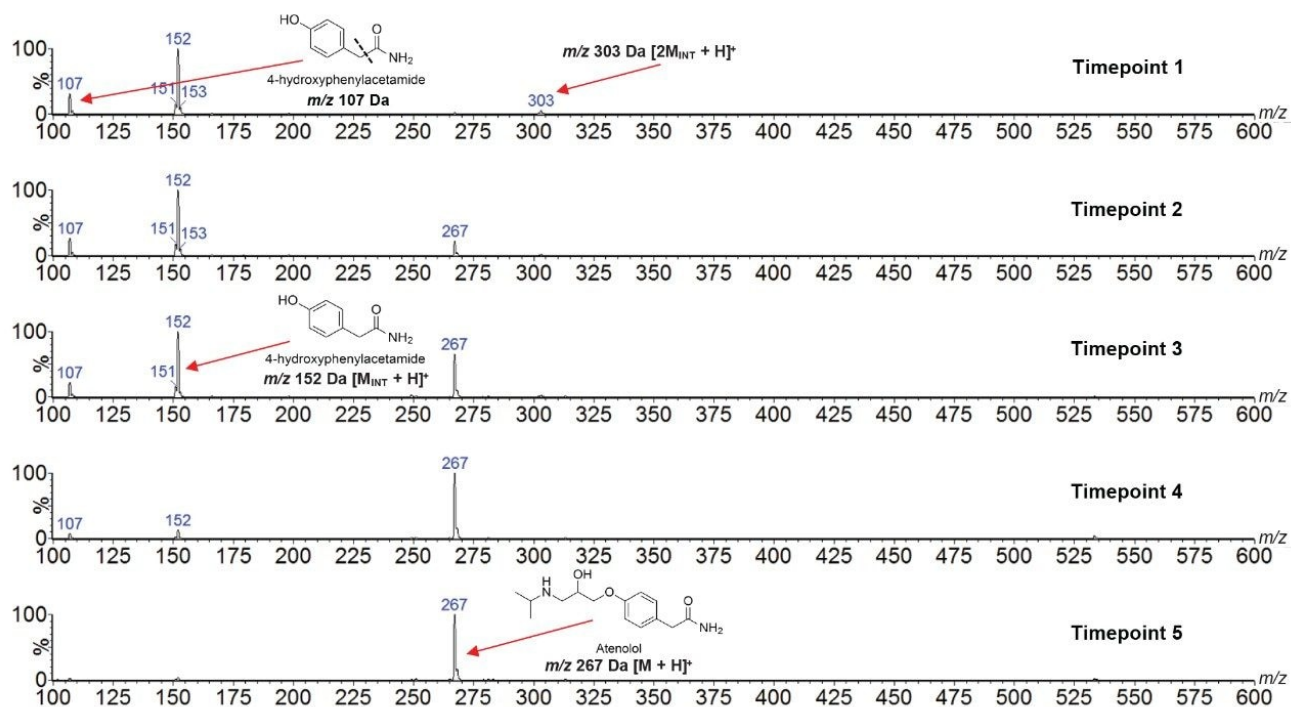


Figure 8. Five timepoint comparison.

Semi-quantitative analysis using ASAP has been achieved previously using an internal standard.<sup>4,5</sup> As reaction monitoring is defined by the correlation of the reactant(s) and the product(s), it is possible for semi-quantitative monitoring to be carried out by measuring ratios between compounds of interest as they change over time.

The mean responses were plotted along with the mean response ratio of both analytes displaying (Figure 9). This provides a visualization of the changing intensities in each analyte with the line in red showing a clear upward trend in atenolol relative intensity.

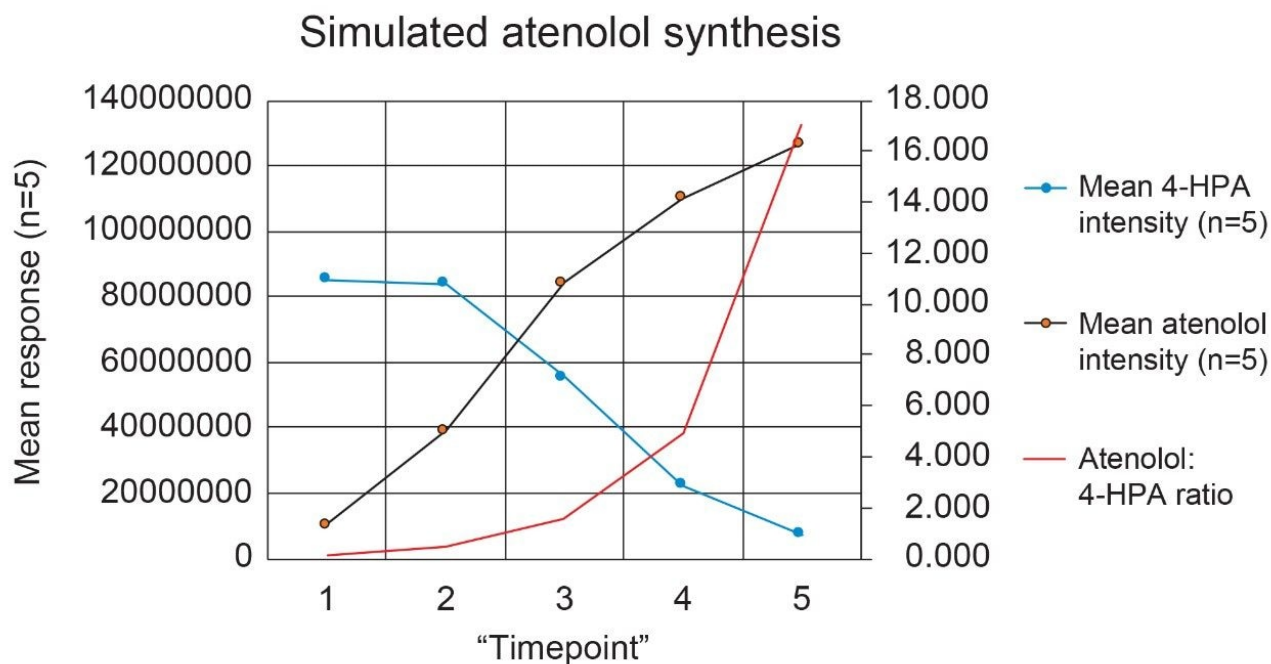


Figure 9. Graphical representation 4 HPA : Atenolol.

## Reproducibility

As mentioned previously the samples were measured over five replicates to provide assurance of method reproducibility.

Any reaction monitoring method that is carried out routinely would be subject to some elements of validation to ensure results were reproducible.

Table 1 shows the individual intensities of both analytes for five replicates over all the samples prepared. RSDs for the mean ratio of each sample range between 4.8 and 15.8.

This demonstrates very good variability given that the sample is manually introduced to the instrument and no chromatographic separation is required.

The %RSD of 15.8% was observed at the lowest concentration of atenolol. Atenolol exhibited higher ionization intensity than 4-HPA in these experiments which could have contributed higher experimental variation at lower concentrations.

	Timepoint 1			Timepoint 2			Timepoint 3			Timepoint 4			Timepoint 5		
	4-HPA	Atenolol	Ratio	4-HPA	Atenolol	Ratio	4-HPA	Atenolol	Ratio	4-HPA	Atenolol	Ratio	4-HPA	Atenolol	Ratio
	69797728	9548753	0.14	85268720	36474560	0.43	55840576	79328216	1.421	21455328	106919880	4.98	6640223	126643424	19.07
	98104488	8827152	0.09	87853136	40763524	0.46	46602032	68273608	1.465	24765742	113274448	4.57	7636814	129148800	16.91
	56667828	7673887	0.14	85550440	38398836	0.45	54468860	88261552	1.620	23971888	110600984	4.61	7390648	120899248	16.36
	96348800	10437770	0.11	89373688	39397464	0.44	56718248	89737968	1.582	18525202	98140456	5.30	7612385	125588232	16.50
	104590456	14399747	0.14	71997912	40277748	0.56	63833132	95981352	1.504	23894724	121769960	5.10	7995430	132226616	16.54
Mean	85101860	10177462	0.1	84008779	39062426	0.5	55492570	84316539	1.5	22522577	110141146	4.9	7455100	126901264	17.0
%RSD	21.8	22.6	15.8	7.4	3.9	10.1	9.9	11.4	4.8	10.2	7.0	5.7	6.1	3.0	6.0

Table 1. Raw data.

## Conclusion

The RADIAN ASAP has demonstrated its potential to be a valuable tool for reaction monitoring. The simulated progression of atenolol synthesis was performed rapidly without the need for chromatographic separation while providing nominal mass data for near instant mass confirmation.

With its small footprint and ease of use, the RADIAN ASAP could be deployed in a variety of analytical settings for expert and non-expert users alike.

## References

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720007111, January 2021

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