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#### 응용 자료

# Biotherapeutic Peptide Mass Confirmation and Impurity Profiling on a SmartMS Enabled BioAccord LC-MS System

Kiran Krishnan, Sumit Bobhate, Raghu Tadala, Dr. Padmakar Wagh

Waters Corporation

### Abstract

This application note demonstrates how BioAccord LC-MS System can be used for peptide mass confirmation and impurity profiling within research, development, and more highly regulated laboratories in manufacturing and QC. The integrated workflows within UNIFI allow accurate mass-based identification, sequence conformation, and relative quantification of biotherapeutic peptides and their impurities on a single platform, with SmartMS functionality making these capabilities accessible to a broad segment of scientists and technicians within the organization.

#### Benefits

- Compliance-ready qualitative and quantitative workflows for peptide mass confirmation and impurity profiling by optical and mass-based analyses
- SmartMS-based system operation for rapid deployment, training, and routine operation by individuals not necessarily having previous LC-MS experience

#### Introduction

Today, a wide variety of peptide biotherapeutics are progressing through the development pipeline due to their numerous therapeutic benefits and significant advancements in technologies for synthetic and recombinant production, downstream processing, and bio delivery. While varied in physical properties, most of these molecules have molecular mass below 5000 Da. Ultimately, peptide purity depends upon optimization of various parameters during the production and processing steps, which requires analytical tools capable of assessing these molecules with rapid and reliable results for confirming the main product, any characteristic impurities, and to detect any unexpected product modifications. Generally, conventional liquid chromatography assays with optical detection are utilized to address the impurity profiling, but these assays have certain limitations for unresolved impurities and addressing the cause of newly discovered peaks, which makes the use of more advanced analytical instruments capable of delivering more structural information on these profiles a path for addressing these challenges in quick time.

Mass spectrometry is well suited for establishing the identity and purity of biotherapeutic peptides<sup>1</sup>. The incorporation of high-resolution mass spectrometry into the analytical workflow can provide accurate mass-based confirmation of peptide API, known impurities, along with providing verification of peptide sequences via their fragment ions<sup>2</sup>. The BioAccord LC-MS System is a high performance analytical platform that was designed and developed to be efficiently and easily deployed and operated even by laboratories lacking previous experience with LC-MS technologies. The SmartMS capabilities of the BioAccord are manifested with a simplified user interface, automated startup, and advanced self-diagnostics capabilities. This application note demonstrates how the BioAccord System supports an integrated workflow for biotherapeutic peptide analysis and impurity profiling.

Liraglutide, a glucagon-like peptide -1 receptor agonist, is a therapeutic peptide of 31 amino acids (HAEGTFTSDV SSYLEGQAAK EFIAWLVRGR G) with attachment of palmitic acid chain to a lysine side chain via a glutamic acid linker and has a monoisotopic mass of 3748.9465 Da. It can be produced by both rDNA technology and chemical synthesis. Liraglutide of rDNA origin is used in this study to demonstrate integrated workflow on the BioAccord System. The compliance-ready UNIFI application on the waters\_connect Informatics platform enabled a streamlined workflow, combining automated data acquisition, processing, and reporting.



Figure 1. Waters BioAccord LC-MS System and waters\_connect Informatics platform. The system is comprised of an ACQUITY UPLC I-Class PLUS with optical detector (TUV/FLR) and ACQUITY RDa Mass Detector, controlled by the UNIFI application on the waters\_connect Informatics platform. Compliance-ready acquisition, data processing, review, and reporting are integrated and automated on this platform.

#### Experimental

#### Sample Preparation

A solution of liraglutide (rDNA origin) at 6 mg/mL is used.

#### **LC-MS** Conditions

LC-MS system:

BioAccord incorporating the ACQUITY RDa Mass Detector

	ACQUITY UPLC I-Class PLUS and ACQUITY
	UPLC TUV Detector
Column:	ACQUITY UPLC Peptide CSH C <sub>18</sub> , 130 Å, 1.7 μm, 2.1
	x 150 mm (p/n: 186006938)
Column temp.:	45 °C
TUV wave length:	215 nm
Flow rate:	0.12 mL/min
Mobile phase A:	0.1% Formic acid in water
Mobile phase B:	0.1% Formic acid in acetonitrile
Injection volume:	1 µL

# Gradient

Steps	Time	Solvent	Solvent	Curve
	(min)	A	В	Profile
		Composition	Composition	
		(%)	(%)	
1	0.00	95	5	Initial
2	2.00	70	30	6
3	80.00	45	55	6
4	100.00	F	0.E	C
4	100.00	5	95	6

Steps	Time	Solvent	Solvent	Curve
	(min)	А	В	Profile
		Composition	Composition	
		(%)	(%)	
5	101.00	95	5	6
6	105.00	95	5	6

#### **MS** Conditions

Mode:	Full scan with fragmentation
Mass range:	50-2000 <i>m/z</i>
Polarity:	Positive
Capillary voltage :	1.50 kV
Desolation temp.:	550 °C
Cone voltage:	50 V
Fragmentation cone voltage:	95–100 V
Lockmass:	Waters_connect Lockmass Solution (p/n: 186009298)

# Data Management

waters\_connect platform with UNIFI Application

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## **Results and Discussion**

The LC-HRMS strategy for biotherapeutic peptide mass confirmation and impurity profiling utilizes the UNIFI informatics peptide mapping workflow for characterization of the peptide and impurity peaks, and accurate mass screening workflow for targeted impurity profiling and automated relative % measurements. Data from the characterization stage is used to generate a targeted list of peptide species for accurate mass monitoring and quantification.

#### Peptide Characterization Using Peptide Mapping Workflow

The impurities in liraglutide were first chromatographically separated on an ACQUITY UPLC Peptide CSH C<sub>18</sub> 130 Å Column using a shallow acetonitrile gradient in 0.1% formic acid. The acquired LC-MS data was then processed by the peptide mapping workflow method to identify the impurities and confirm the peptide sequence of impurities and liraglutide. Figure 2 shows the zoomed total ion chromatogram of the liraglutide sample. Peaks are labeled with respective identifications, and Figure 3 shows the component summary providing details of these identifications. The impurities observed were isomers, N-terminal truncations, additions, and oxidized forms of liraglutide.

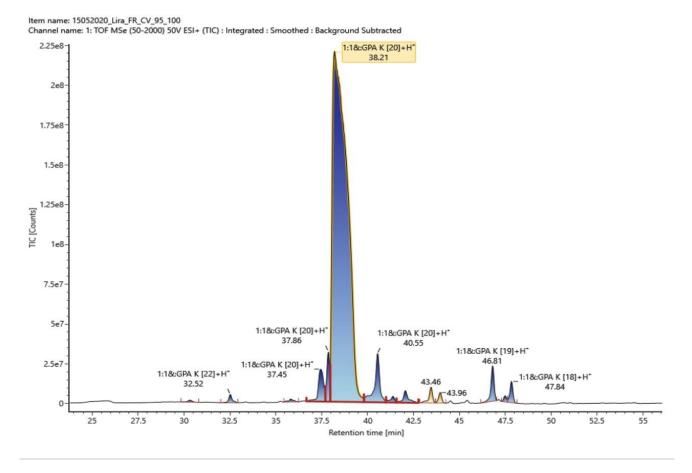
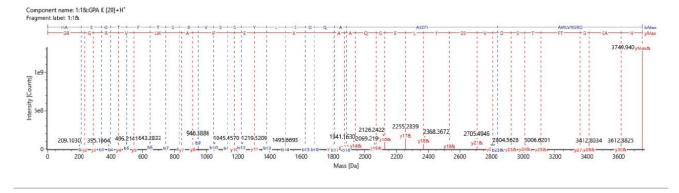


Figure 2. Total ion chromatogram for liraglutide LC-MS analysis in peptide mapping workflow.

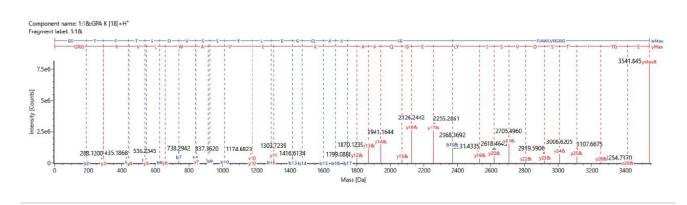
4	Component name	Protein name	Peptide	Modifiers	Observed mass	Mass error (ppm)	Observed RT 1.	Response	Observed m/z	Charge	Matched 1st Gen Primary Ions
1	1:18:GPA K [20], Oxidation	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20], Oxidation W [25]	3765.9338	-3.9	30.33	4676922	942.2389	4	2:
2	1:18:GPA K [22]+H*	LGT_+HA	HAHAEGTFTSDVSSYLEGQAA	GPA K [22]	3958.0335	-4.1	32.53	16464621	792.4125	5	36
3	1:1&:GPA K [20], Oxidation	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20], Oxidation x2 W [25]	3781.9204	-6.1	35.83	6477567	946.2355	4	32
4	1:1&:GPA K [20]+H*	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20]	3749.9370	-4.5	37.51	92108280	938.2397	4	18
5	1:18:GPA K [20]+H*	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20]	3749.9342	-5.2	37.86	119050784	938.2390	4	42
6	1:1&:GPA K [20]+H*	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20]	3749.9422	-3.1	38.19	3339716608	1250.6523	3	42
7	1:18:GPA K [20]+H*	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20]	3749.9332	-5.5	40.56	143428640	938.2388	4	42
8	1:18::GPA K [20]+H*	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20]	3749.9360	-4.7	41.40	17017996	938.2394	4	37
9	1:18:GPA K [20]+H*	LGT	HAEGTFTSDVSSYLEGQAAKE	GPA K [20]	3749.9335	-5.4	42.07	26564040	938.2388	4	36
10	1:1&:GPA K [19]+H*	LGTH	AEGTFTSDVSSYLEGQAAKEFI	GPA K [19]	3612.8759	-5.2	46.82	79922800	1204.9635	3	42
11	1:1&:GPA K [16]+H*	LGTHAEG	TFTSDVSSYLEGQAAKEFIAWL	GPA K [16]	3355.7830	-3.2	47.49	13810025	839.7012	4	34
12	1:1&:GPA K [18]+H*	LGTHA	EGTFTSDVSSYLEGQAAKEFIA	GPA K [18]	3541.8453	-3.5	47.85	49845260	1181,2866	3	40

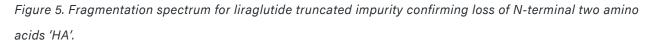
*Figure 3. Component summary of liraglutide LC-MS analysis in peptide mapping workflow.* 

In one of its modes of operation, the ACQUITY RDa is capable of generating structurally informative fragment ions, adding more confidence to accurate mass-based peptide assignments. This unique feature is achieved by altering MS scans (one with lower collisional energy, and one with higher collisional energy ramping) during data acquisition. As a result, the instrument can be operated in MS only (MS 1) or Full scan with fragmentation (data independent acquisition) modes (MS 2) with collision induced fragmentation. Figure 4 and 5 shows the fragmentation spectra for liraglutide containing palmitic acid chain attached to Lys<sup>20</sup> sidechain via a glutamic acid linker, and liraglutide truncated impurity (observed at relative level of 0.45% in UV detection) confirming the loss of the N-terminal two amino acids 'HA' respectively. The automated data processing generates annotated fragment ions spectra for all detected components.



*Figure 4. Fragmentation spectrum for liraglutide containing palmitic acid chain attached to Lys*<sup>20</sup> *with glutamic acid linker.* 





# Creation of Novel Amino Acid Modifications and Unnatural Amino Acids in the UNIFI Scientific Library

Existing amino acid modifications can be selected during UNIFI processing to assign peptide impurities. Novel amino acid modifications can be created to supplement the default set of modifications in the software. Also, unnatural amino acids can be created and saved in UNIFI scientific library. The scientific library application has a simple interface that enables the user to generate these new modifications (Figure 6).

All Amino	o Acids	_			
R Argi N Aspa D Aspa C Cyst E Glut	R Arginine N Asparagine D Aspartic acid C Cysteine E Glutamic acid		Modified location Site type: SideChain   Look ahead: Look behind:		
G Glyc H Histi I Isole L Leuc K Lysir	cine idine eucine cine ne	Delta Mass Elemental cor Monoisotopio		C21H37NO4	
F Pher P Proli S Serir T Thre	ine eonine	Average mass		367.2722586769 367.52278	
Y Tyro V Valir	otophan osine ne fier definition using an example amino acid sequence			1	

Figure 6. Creation of a novel amino acid modification GPA K (Glutamic acid linker with palmitic acid chain) on Lysine in scientific library application.

#### Impurity Profiling Using the UNIFI Accurate Mass Screening Workflow

Impurities identified in characterization stage by the peptide mapping workflow can be added to a scientific library file and imported to the accurate mass screening workflow for targeted impurity profiling. Additional library entries can also be created based on prior knowledge. The accurate mass screening workflow uses XIC of each component targeted based on mass and retention time information on this component target list. The accurate mass screening workflow is used to automate the determination of % purity of peptides based on UV and MS response and %relative abundance to main peak MS response. Figure 7 shows the accurate mass screening workflow's component summary displaying the purity level of liraglutide and impurity components that are monitored using both MS and UV detection. Figure 8 shows the extracted ion chromatogram (XIC) of liraglutide(A) and truncated liraglutide impurity 'LGT-HA' (B).

4	Component name	Identification status	Neutral mass (Da)	Observed neutral mass (Da)	Observed m/z	Mass error (ppm)	Observed RT (min) 1-	Response	Adducts	% UV-Purity	% MS-Purity	% (Impurity/API)
1	LGT_Oxidation W	Identified	3764.94138	3764.9286	942.2394	-3.4	30.33	18843	4x(+H)	0.06	0.09	0.11
2	Lira_+HA	Identified	3957.04249	3957.0222	990.2628	-5.1	32.53	21726	4x(+H)	0.11	0.11	0.12
3	LGT_Oxidation x2 W	Identified	3780.93629	3780.9133	946.2356	-6.1	35.83	32050	4x(+H)	0.10	0.16	0.18
4	LGT_ISomer_1	Identified	3748.94646	3748.9313	938.2401	-4.0	37.51	421622	4x(+H)	1.11	2.08	2.40
5	LGT_ISomer_2	Identified	3748.94646	3748.9296	938.2397	-4.5	37.83	478011	4x(+H)	1.01	2.36	2.72
6	LGT	Identified	3748.94646	3748.9332	938.2406	-3.5	38.18	17571568	4x(+H)	92.27	86.73	100.00
7	LGT_ISomer_3	Identified	3748.94646	3748.9260	938.2388	-5.5	40.56	678636	4x(+H)	1.70	3.35	3.86
8	LGT_Isomer_4	Identified	3748.94646	3748.9297	938.2397	-4.5	41.40	86217	4x(+H)	0.23	0.43	0.49
9	LGT_lsomer_5	Identified	3748.94646	3748.9269	938.2390	-5.2	42.07	129858	4x(+H)	1.35	0.64	0.74
10	LGT_Unk_1	Identified	3760.94646	3760.9308	941.2400	-4.2	43.46	187940	4x(+H)	0.38	0.93	1.07
11	LGT_Unk_2	Identified	3774.94954	3774.9542	944.7458	1.2	43.96	129037	400(+H)	0.21	0.64	0.73
12	LGTH	Identified	3611.88755	3611.8695	903.9746	-5.0	46.82	271098	4x(+H)	0.90	1.34	1.54
13	LGTHAEG	Identified	3354.78638	3354.7762	839.7013	-3.0	47.49	52306	4x(+H)	0.12	0.26	0.30
14	LGTHA	Identified	3540.85044	3540.8389	886.2170	-3.2	47.84	180909	4x(+H)	0.45	0.89	1.03

Figure 7. Accurate mass screening workflow's component summary displaying the purity level of liraglutide and each targeted impurity using both MS and UV detection.

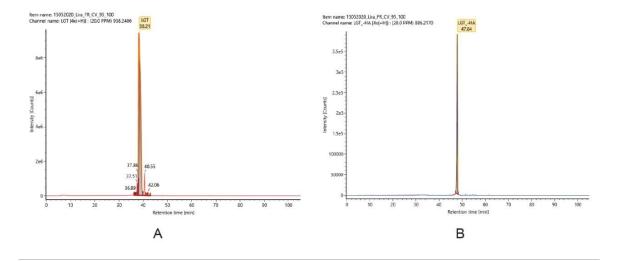


Figure 8. XIC of liraglutide (A) and a truncated liraglutide impurity (B).

A report or multiple reports can be automatically generated post-acquisition using a pre-defined (default or userdefined) template(s) to summarize the final results of this impurity monitoring study (Figure 9). The software has provisions for electronic signatures on these reports, if necessitated by regulatory or organizational requirements.

Biotherapeutic Peptide Mass Confirmation and Impurity Profiling on a SmartMS Enabled BioAccord LC-MS System

Analysis inform	nation	Chromato	grams
Terra neuro: UNA, Pap Mag. 210200 Analysis Motormation Management Markan Mar	14 MAY 2020 - Peptide profiling - Pep map based n - 1 de	Term name: 1104 A bp Mas, 2210000 Term name: 1106 A bp Mas, 2210000 Term name: 1006 A 0200 Line / FX C y 56, 100 Devrame: 1000000 Line / FX C y 56, 100 Devrame: 100000 Line / FX C y 56, 100 Devrame: 10000 Line / FX C y 56, 100 Devra	a 70 ac 90 100
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*Figure 9. Representative UNIFI report of liraglutide analysis performed in peptide mapping workflow.* 

Using the peptide mapping and accurate mass screening/monitoring workflows described here with liraglutide, scientists can utilize the BioAccord LC-MS System to perform both mass confirmation and impurity profiling of peptide biotherapeutics in an efficient integrated approach. The significant structural information generated by the addition of the accurate mass data will facilitate more rapid method development, method transfer, and investigations of product deviations, enabling better and faster decision making within peptide biotherapeutic organizations.

#### Conclusion

This application note demonstrates how BioAccord LC-MS System can be used for peptide mass confirmation

and impurity profiling within research, development, and more highly regulated laboratories in manufacturing and QC. The integrated workflows within UNIFI allow accurate mass-based identification, sequence conformation, and relative quantification of biotherapeutic peptides and their impurities on a single platform, with SmartMS functionality making these capabilities accessible to a broad segment of scientists and technicians within the organization.

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720007093, December 2020

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